



**INSTALLATION INSTRUCTIONS**  
**SIDE STRAPS for 2004-10 XL with**  
**7.50" KHROME WERKS® SISSY BARS**  
Mfg. p/n 264020  
(See pkg. label for Dist. p/n)

**ATTENTION INSTALLER** (if other than owner):  
Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

**INTRODUCTION:**  
These instructions describe the procedure for properly installing KHROME WERKS® Sissy Bars onto Harley-Davidson® 2004-10 XL 883 and 1200 Sportster® models. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

**NOTE:** A NOTE provides key information to make procedures easier or clearer.

**CAUTION:** A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

**WARNING:** A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

**TOOLS REQUIRED:**

- 1 . T40 Torx wrench
- 1 . 5/16+hex key wrench
- 1 . 5/32+hex key wrench

**PROCEDURE:**

**CAUTION:** When removing rear fender reflectors, use care not to damage fender paint.

**CAUTION:** Buildup of chrome plating on fasteners may cause seizing or binding during installation. Use anti-seize lubricant on the 1/4%28 buttonhead screws to prevent this.

1. Carefully remove the rear reflector. Remove any adhesive remaining from the side of the fender.
2. Before removal check orientation of clip nuts on rearward fender support bolts and note for reinstallation. Remove the screws, washers, lock nuts and clip nuts that attach the fender support cover and fender support to the fender. Do one side at a time. Discard screws and save washers, lock nuts and clip nuts.

**NOTE:** To facilitate the following step, gain some slack for the turn signal assembly by reaching under the fender and opening the wiring retainer clip holding wiring to fender.

3. Remove turn signal stud lock nut inside the fender and carefully remove turn signal assembly from fender support cover, fender support and fender. Save lock nut. Turn signal will remain attaché to motorcycle by wire.

4. Carefully position the side strap between the fender support and fender. Line up mounting holes and ensure turn signal wire passes through the key hole slot in the side plate.

**CAUTION:** Use care not to scratch paint during this step. We suggest using masking tape on the fender surface and to gently squeeze the fender inward while positioning side strap.

5. Apply 1-2 drops of Loctite® 242 (blue) to threads of provided 5/16+18 buttonhead screws. Install screws through side strap, fender strut and fender. Secure with washers, lock nut and clip nut.

6. Apply Loctite® 242 (blue) to turn signal stud and install through fender support cover, fender support, side strap and fender. Install lock nut and tighten to 8-13 ft-lbs. Tighten 5/16+buttonhead screws and nuts to 19 ft-lbs (dry).

7. Reaching under fender, position turn signal wiring into tab on wiring clip, bending tab back into position.

8. Repeat for other side.

**WARNING:** Federal Motor Vehicle Safety Standard (FMVSS) 108 requires all motorcycles to be equipped with side reflectors. Loss of visibility to other motorists could result in an accident. Relocate the side reflector to an unobstructed area of the fender or use an accessory reflector, like H-D #59259-90, and affix to the side strap.

9. Install sissy bar upright (purchased separately . use only 7.50+ side uprights) into side straps, using 1/4%28 buttonhead screws with anti-seize applied to threads. Tighten screws to 8-10 ft-lbs (dry).

**WARNING:** Before operating motorcycle, check all hardware to be sure it is tight.

**USE AND CARE:** Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

264150	7.50+Lowboy Upright
264151	7.50+Mini Lowboy Upright
263617	7.50+Round Upright
264194	7.50+Bantam Upright
264198	7.50+Rail Upright
264020	Side Straps f/2004-2010 XL

**KHROME WERKS®**  
**P.O. BOX 355 • New Prague, MN 56071**