



## INSTALLATION INSTRUCTIONS

### SADDLEBAG SUPPORT

For 1984-2005 FXST, 1986-up FLSTC,  
2007-up FLSTN, 1990-2006 FLSTF  
Mfg. p/n 110845A

(See pkg. label for Dist. p/n)

#### ATTENTION INSTALLER (if other than owner):

Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

#### INTRODUCTION:

These instructions describe the procedure for properly installing KHROME WERKS® Saddlebag Supports on 1984-2005 FXST, 1986-up FLSTC, 2007-up FLSTN, 1990-2006 FLSTF. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

**NOTE:** A NOTE provides key information to make procedures easier or clearer.

**CAUTION:** A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

**WARNING:** A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

#### TOOLS REQUIRED:

1. 5/16+hex key wrench
2. 9/16+combination wrenches

#### PROCEDURE:

NOTE: These supports can be installed on a motorcycle with or without a sissy bar. Supports fit FLSTC models (except Heritage Springer®) when OEM bags and hangers are not used.

**WARNING:** 1997 through 2005 models equipped with a Softail Wide Tire Kit require button head screws to be installed from the inside out and WILL NOT FIT with this Support kit.

**WARNING:** All models: Mounting screws supplied may be too long or too short when combined with other accessories. Use longer screws if less than one thread extends past the low profile nut inside the fender. Shorten or replace the screw, or add a washer between the strut and the support and/or accessory if more than two threads extend past the inside nut. Adequate clearance between bolts and tire must be maintained. Failure to maintain clearance could result in bolt contacting tire, possibly resulting in serious injury or death.

#### For 1984-2005 FXST, 1986-2002 FLST, 1990-2000 FLSTF:

1. Remove two forward fender mounting bolts, washers and nuts on one side. Save washers and discard rest of removed hardware.

2. Using new 1 3/4+socket head cap screws and High Collar washer under the head+lock washers, install Saddlebag Support onto fender support. Apply 1-2 drops of Loctite® 242 (blue) to threads of bolts. Use OEM washers and new nylock nuts on inside of fender. Tighten to 27 ft-lbs (37 Nm).

3. Repeat for other side.

#### For 2003-2005 FXST, 2003-up FLSTC/ F, 2005-up FLSTN:

1. Remove two forward fender mounting bolts, washers (if any) and fender mounting bracket on one side. Discard bolts only, saving all other hardware.

2. Install Saddlebag Support onto fender support, using new 1 1/2+ socket head screw and High Collar lock washer in the rear hole and new 1 3/4+socket head screw and High Collar lock washer in the front hole.

3. Apply 1-2 drops of Loctite® 242 (blue) to threads of bolts. Loosely install bolts through fender into threaded nuts on the fender mounting bracket.

4. Tighten both bolts to 27 ft-lbs (37 Nm).

5. Repeat for other side.

#### All Models:

**NOTE:** If installed with a sissy bar omit High Collar lock washers. Use two 3/8+supplied flat washers between the fender support and the front mounting boss.

**WARNING:** Saddlebags must be secured to the supports with straps supplied by saddlebag manufacturer. Upon initial installation ensure that no parts of the bags or the mounting straps could interfere with operation of rear belt (or chain), shocks or wheels. We recommend throw-over saddlebags be mounted securely under the seat (not thrown over it). Periodically check straps to ensure proper installation.

**USE AND CARE:** Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

#### BILL OF MATERIALS

Item#	Mfg. P/N	Description	Qty.
1	110846	Saddlebag Support, left	1
	110847	Saddlebag Support, right	1
2	430524	Screw, 3/8+16 x 1 3/4+SHCS	4
3	420143	Nut, 3/8+16 nylock hex	4
4	430522	Screw, 3/8+16 x 1 1/2+SHCS	2
5	420291	Washer, 3/8+flat	4
6	420238	Lock washer, 3/8+high collar	4

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