



**INSTALLATION INSTRUCTIONS**  
**HP-PLUS® BAFFLES For 1 3/4", 2" & 2 1/4" DRAG PIPES**  
 Mfg. p/n 202010, 202012, 202030, 202032, 202035, 202037  
 (See pkg. label for Dist. p/n)

**ATTENTION INSTALLER** (if other than owner):  
 Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

**INTRODUCTION:**  
 These instructions describe the procedure for properly installing KHROME WERKS® HP-Plus® Baffles in 1 3/4" and 2 1/4" drag pipes. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

**NOTE:** A NOTE provides key information to make procedures easier or clearer.

**CAUTION:** A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

**WARNING:** A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

**TOOLS REQUIRED:**

- 1 . pliers
- 1 . drill bit, 17/64+ or 1/4"+ size
- 2 . 7/16+ wrenches
- 1 . ratchet or half-round file
- 1 . electric drill

**PROCEDURE:**

1. Fit HP-Plus® Baffles to exhaust pipes by inserting baffles into end of pipe to determine fit. To achieve desired snug fit, flanges on the end of the I-Beam of the 1 3/4" or 2" baffles can be bent up or down (along whole length) with a pliers.

NOTE: The next step will be easier to do with pipes removed from bike.

2. Measure in approximately one inch from short end of miter and wrap a piece of masking tape around circumference. Make a mark to locate clearance hole either on the bottom or the inq (closest to frame) side of the pipe. Drill clearance hole for 1/4" #20 screw. Deburr hole with file.

3. Install baffles using 1/4" #20 screw and nut, with nut inside of pipe. Baffles are meant to be installed with I-beam vertical and have two holes to allow proper installation.

4. Reinstall pipes.

USE AND CARE: Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

**KHROME WERKS®**  
 P.O. BOX 355 • New Prague, MN 56071

Revised March 2009

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